

Technical Specifications

E.N. 14411-ISO 13006 . Appendix G. Group BIa. UGL		Test method	Reference value	Declared value
	Release of hazardous substances	DM-1-2-2007-Reg-CE-1935-2004	Valore dichiarato per superfici gl con impieghi su piani di lavoro / Declared value for gl surfaces used on worktops / valeur déclarée Pour surfaces gl utilisées sur plans de travail /angegebener wert für Gl oberflächen zum gebrauch als arbeitsplatten / valor declarado Para acabados gl utilizados para superficies de trabajo / заявленное Значение для глазурованных поверхностей, с использованием на рабочих столах	CONFORME / CONFORMING / CONFORME / KONFORM / CONFORME / COOTBETCTBYET
	Length and width: admitted deviation, in %, of the average size of each tile from the production dimensions	ISO-10545-2	Squadrato ISO 13006 - $\pm 0,3\%$ (± 1 mm)	$\pm 0,15\%$
	Maximum right-angle deviation, in %, in relation to the corresponding production dimensions	ISO-10545-2	Squadrato ISO 13006 - $\pm 0,3\%$ ($\pm 1,5$ mm)	$\pm 0,2\%$
	Flatness (centre curvature / edge curvature / warpage)	ISO-10545-2	Squadrato ISO 13006 - $\pm 0,4\%$ ($\pm 1,8$ mm)	$\pm 0,2\%$
	Maximum straightness deviation, in %, in relation to the corresponding production dimensions	ISO-10545-2	Squadrato ISO 13006 - $\pm 0,3\%$ ($\pm 0,8$ mm)	$\pm 0,1\%$
	Admitted deviation, in %, of the average thickness of each tile from the production dimensions	ISO-10545-2	$\pm 5\%$ ($\pm 0,5$ mm)	$\pm 5\%$
	Surface quality	ISO-10545-2	Il 95% min delle piastrelle deve essere esente da difetti visibili / At least 95% of the tiles must be free from visible flaws / 95% min des carreaux ne doivent présenter aucun défaut visible / Mindestens 95% der Fliesen müssen frei von sichtbaren / mín. el 95% de las baldosas tiene que estar exento de defectos visibles	CONFORME / CONFORMING / CONFORME / KONFORM / CONFORME / COOTBETCTBYET
	Amount of water absorbed, in percentage	ISO-10545-3	$E \leq 0,5\%$	average value 0,08%
	Bending strength in N/mm ²	ISO-10545-4	> 35 N/mm ²	average value 52 N/mm ²
	Breaking strength in N (thickness $< 7,5$ mm)	ISO-10545-4	≥ 700 Newton	average value 1350 N
	Resistance to deep abrasion of unglazed tiles	ISO-10545-6	< 175 mm ³	average value 140 mm ³
	Thermal shock resistance	ISO-10545-9	-	RESISTE / RESISTANT / RESISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ



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	Frost resistance	ISO-10545-12	Gefordert / Requerida	RÉSISTE / ERFÜLLT / RESISTE / УСТОЙЧИВ
	Resistance to high concentrations of acids and alkali	ISO-10545-13	Come dichiarato dal produttore / See manufacturer's declaration / Selon déclaration du producteur / Entsprechend der Herstellerangaben / Tal como declara el fabricante	UHA
	Resistance to low concentrations of acids and alkali	ISO-10545-13	Come dichiarato dal produttore / See manufacturer's declaration / Selon déclaration du producteur / Entsprechend der Herstellerangaben / Tal como declara el fabricante	ULA
	Resistance to domestic chemicals and additives for swimming pools	ISO-10545-13	UB minimo / UB minimum / UB minimum / UB mindestens / UB minimo	UA
	Resistance to staining	ISO-10545-14	-	Cl. 4-5



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